

**PENGARUH PENAMBAHAN KATALIS ASAM SULFAT DAN
PELARUT METANOL PADA PROSES PEMBUATAN BODIESEL
DARI BIJI NYAMPLUNG (*CALOPHYLLUM INOPHYLLUM*)**

**EFFECT OF ADDITION CATALYST SULFATE ACID AND SOLVENTS
(CH₃OH) BODIESEL PRODUCTION PROCESS OF SEEDS NYAMPLUNG
(*CALOPHYLLUM INOPHYLLUM*)**

Hilwatullisan

Staf Pengajar Jurusan Teknik Kimia Politeknik Negeri Sriwijaya
Jalan Srijaya Negara Bukit Besar Palembang 30139
hilwatullisan@ymail.com

ABSTRACT

Biodiesel is made by taking the oil from the seeds by pressing nyamplung then processed through two stages of esterification and transesterification of the oil with solvent ratio between 1:1, 1:2, 1:3, 1:4 and 1:6 and added catalyst H₂SO₄ at process of esterification and transesterification catalyst NaOH in the process. In the process of varying the acid catalyst esterification 0.4%, 0.5%, 0.6%, 0.7% and 0.8% of the seed oil nyamplung. Operating condition is maintained at a temperature of 70 ° C, process time of 60 minutes with a time separation of 3 hours. Biodiesel products that meet the Indonesian National Standard is the composition ratio nyamplung seed oil and methanol is 1:1, the catalyst is used as much as 0.5% with an analysis of the quality of the density of 0.8870 g / ml, pH 7.30, level water 0.0616%, 1.3387 refractive index, 3.7480 cSt viscosity, Flash Point 56oC, calorific value of 9001 cal / g and 48.03 Cetane number.

Key words: Nyamplung, Biodiesel, Esterification and Transesterification